

## OK Tigrod 19.30

Bare copper welding rods containing approx. 3 % Si used for joining of copper-silicon and copper-zinc base metals and similar. Can also be used for overlay welding of un- and low alloyed steels.

Классификации	AWS A5.7 : ERCuSi-A EN ISO 24373 : S Cu 6560 (CuSi3Mn1)
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Тип сплава	Alloyed copper (Cu + 3 % Si )
Защитный газ	I1, I2, I3 (EN 439)

### Хим. состав проволоки

Mn	Si	Cu	Sn	Fe	Zn
0.9	3	96	0.01	0.05	0.05